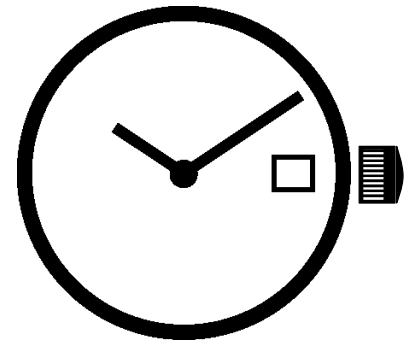


ISATRONIC

Cal 220 / 1332



10 1/2 '''
23.30 mm
H. 1.90




CASING GUIDE

SLIM
2 HANDS
DATE

ISASWISS
WATCH MECHANISMS

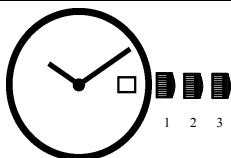
In conformity with RoHS standard

Doc. n° 0312173 CG - A Up date : 13/12/2013 - Page 1

SPEP	PICTURE	DESCRIPTION	INFORMATION
First step			
Visual control		<ol style="list-style-type: none"> 1) Dial check 2) Hands check 3) Case check 4) Handsetting stem check 	No pit, dust, fingerprints, discoloration, good flatness / linearity
Put dial and hands		<ol style="list-style-type: none"> 1) Pull handsetting stem on position 3. 2) Remove sample hands. 3) Put and lock the dial. 4) Turn the crown counterclockwise until date change. 5) Put hour and minute hands pointing 12:00. 6) Put handsetting stem on position 2. 	<p>TRT01-79</p> 
Hand-setting stem		<ol style="list-style-type: none"> 1) Remove handsetting stem. 2) Cut handsetting stem then stick crown. <p>Comment: Always remove handsetting stem on position 2.</p> <p>Movement is ready.</p>	
Casing			
Movement casing		Put the movement into the case by avoiding shocks on the case.	
Hand-setting stem		Put handsetting stem.	
Casing ring or Casing screws		<p>Put the ring.</p> <p>OR</p> <ol style="list-style-type: none"> 1) Put the two casing screws provided. 2) Screw the two casing screws (half turn) in order to lock movement into the case. 	

In conformity with RoHS standard

Doc. n° 0312173 CG - A Up date . 13/12/2013 - Page 2

STEP	PICTURE	DESCRIPTION	INFORMATION
Hand-setting stem checking		Check the smooth rotation of the crown and the different positions of handsetting stem.	
Case back		Put case back in order to close the case.	
Control and settings			
Cleanliness		Check cleanliness of the watch (interior and exterior).	
Waterproofness		If necessary check waterproofness of the case.	
Setting date		Pull handsetting stem on position 2. Turn crown clockwise in order to set the date.	Be careful : Quick correction of the date is not possible between « 9 pm » and « 00:30 ».

In conformity with RoHS standard

Doc. n° 0312173 CG - A Up date . 13/12/2013 - Page 3